

# Carbon Footprint of the Coffee Roasting Process

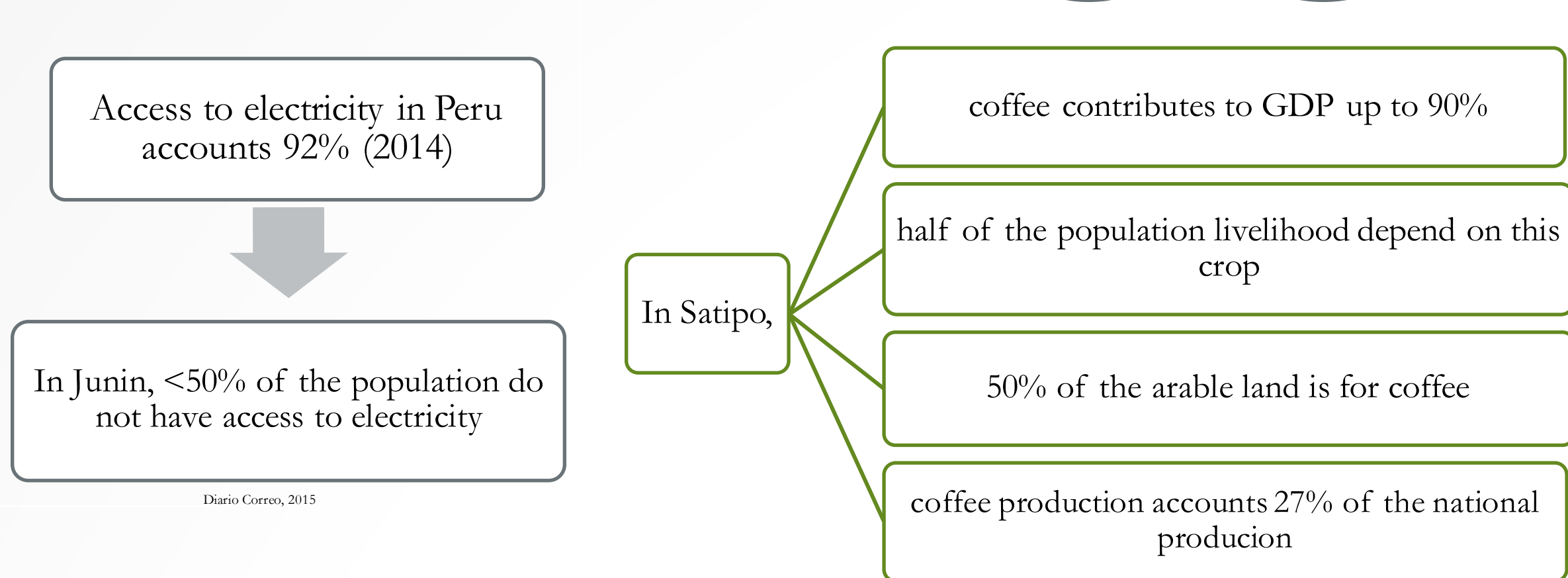
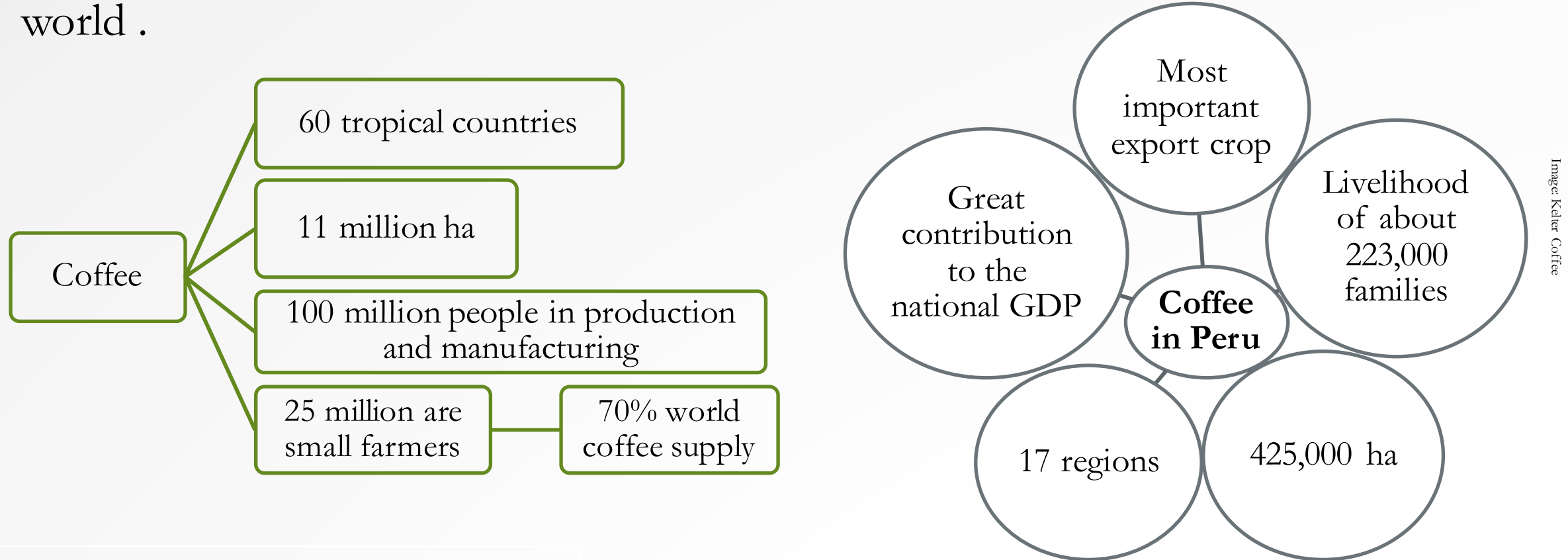
## Based on Two Technologies with Different Sources of Energy in Peru

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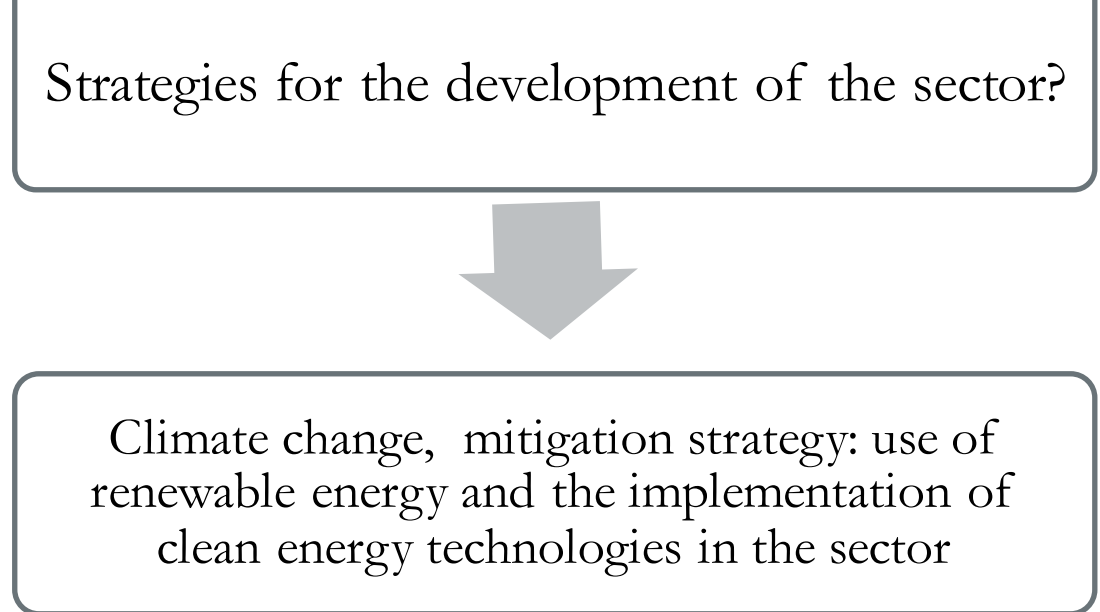
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### Intro

- Coffee is one of the most valuable and the most widely- traded commodities in the world .



- Climate change is changing weather patterns. Rain are no longer predictable and coffee production is not consistent.



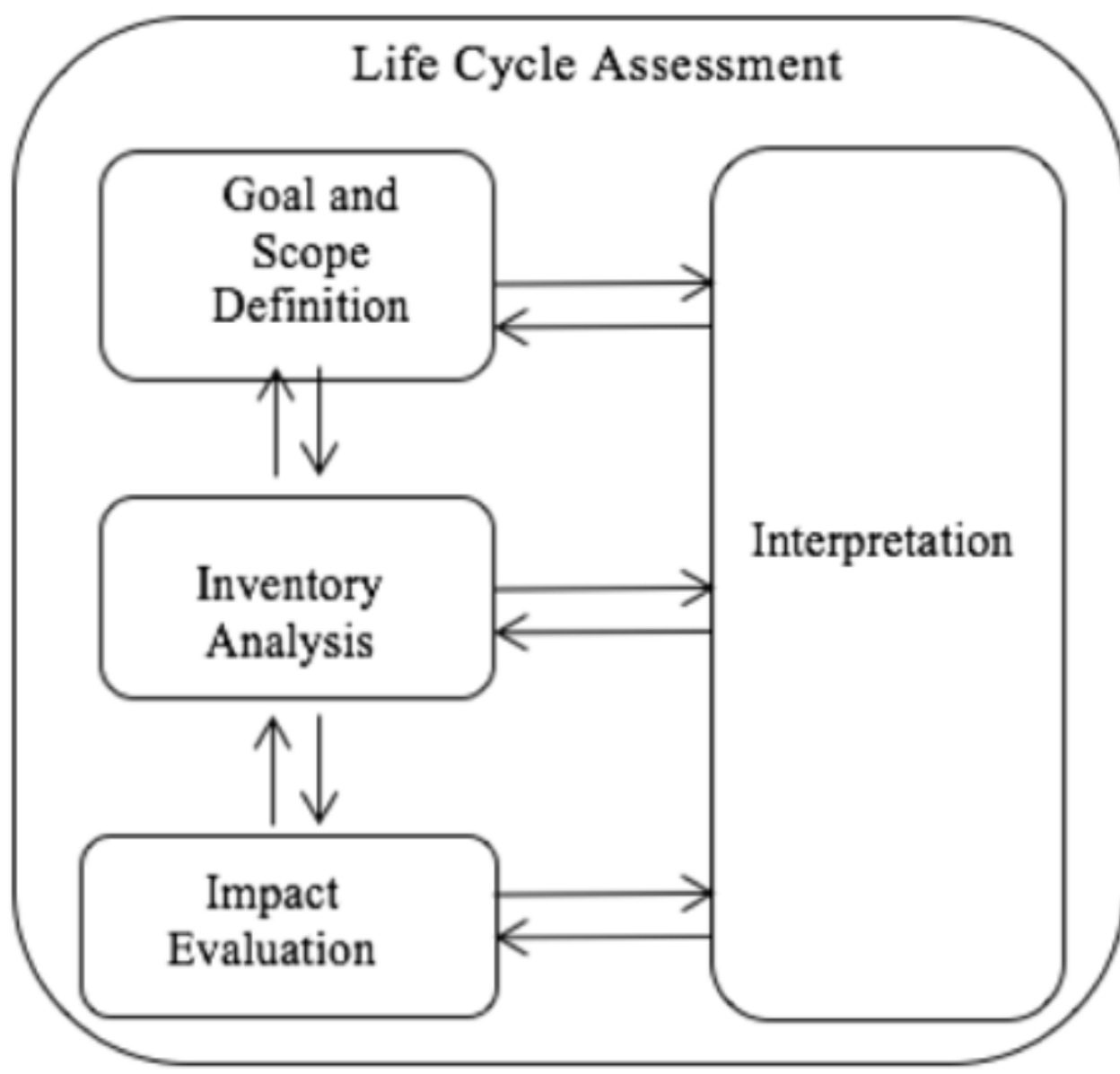
### Aim of the Research

To determine and to compare the Carbon Footprint of the coffee roasting process carried out by using two technologies with different sources of energy. To this aim, two coffee roasting companies were selected in the rainforest of Peru.

These companies apply concentrated solar and photovoltaic energy, and electricity from the local grid as source of energy during the coffee roasting process.

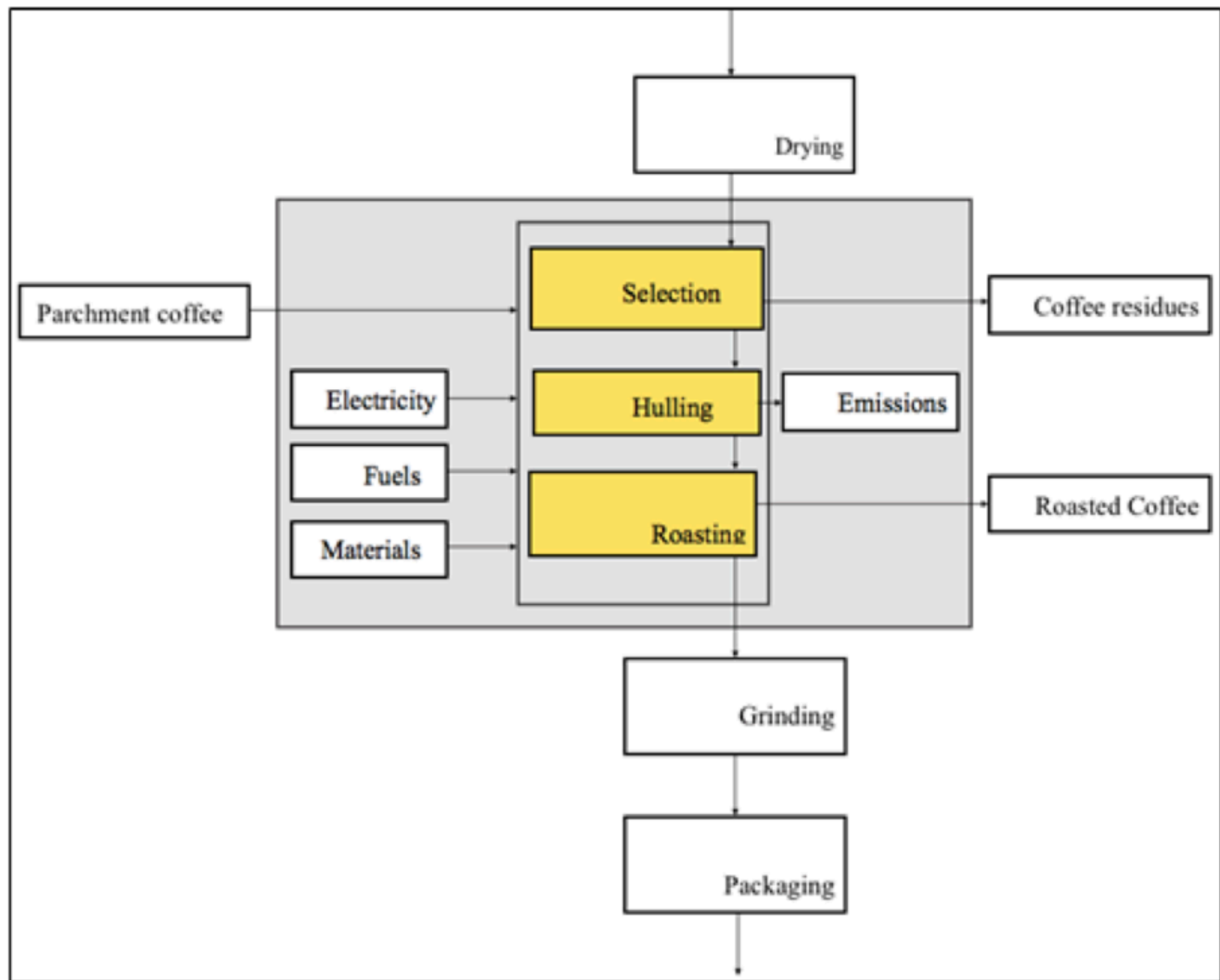


### Methodology



ISO 14040/SimaPro  
Functional unit: 1kg de café tostado  
Impact Category: Global Warming Potential (kg CO<sub>2</sub>-eq)  $\approx$  Carbon Footprint

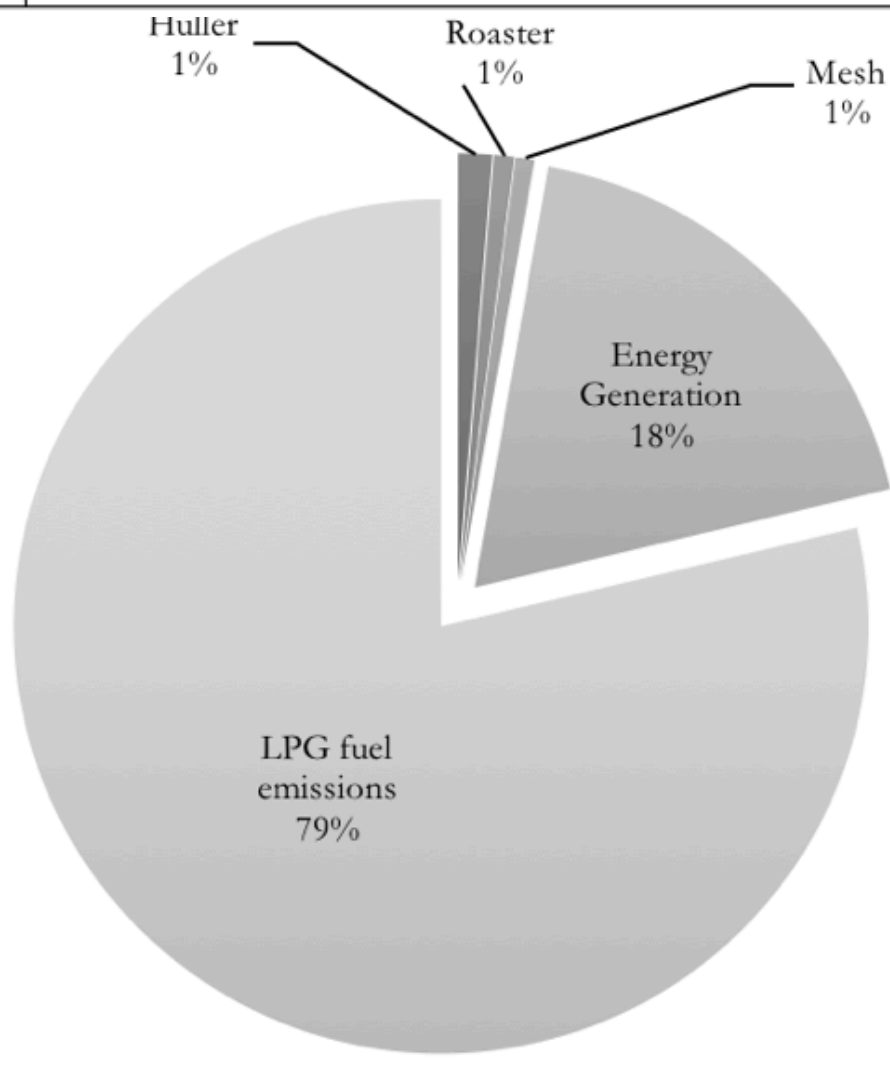
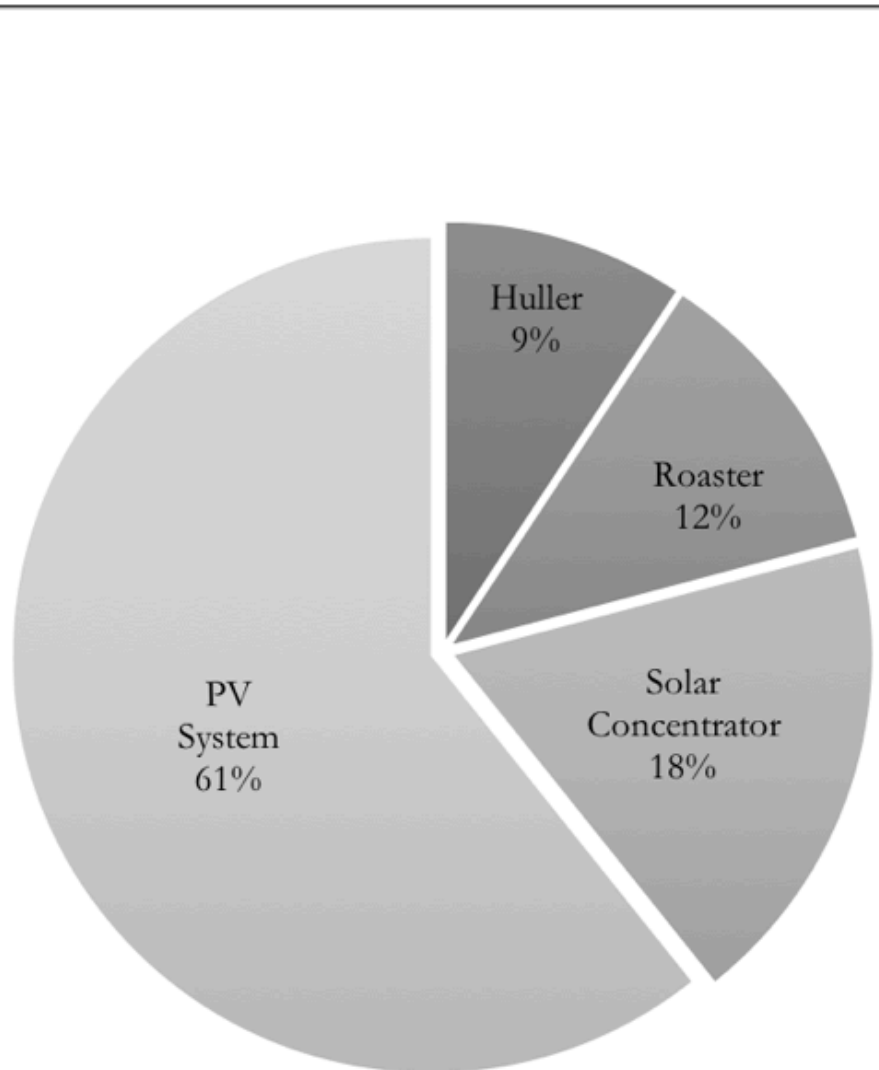
#### Limits of the System



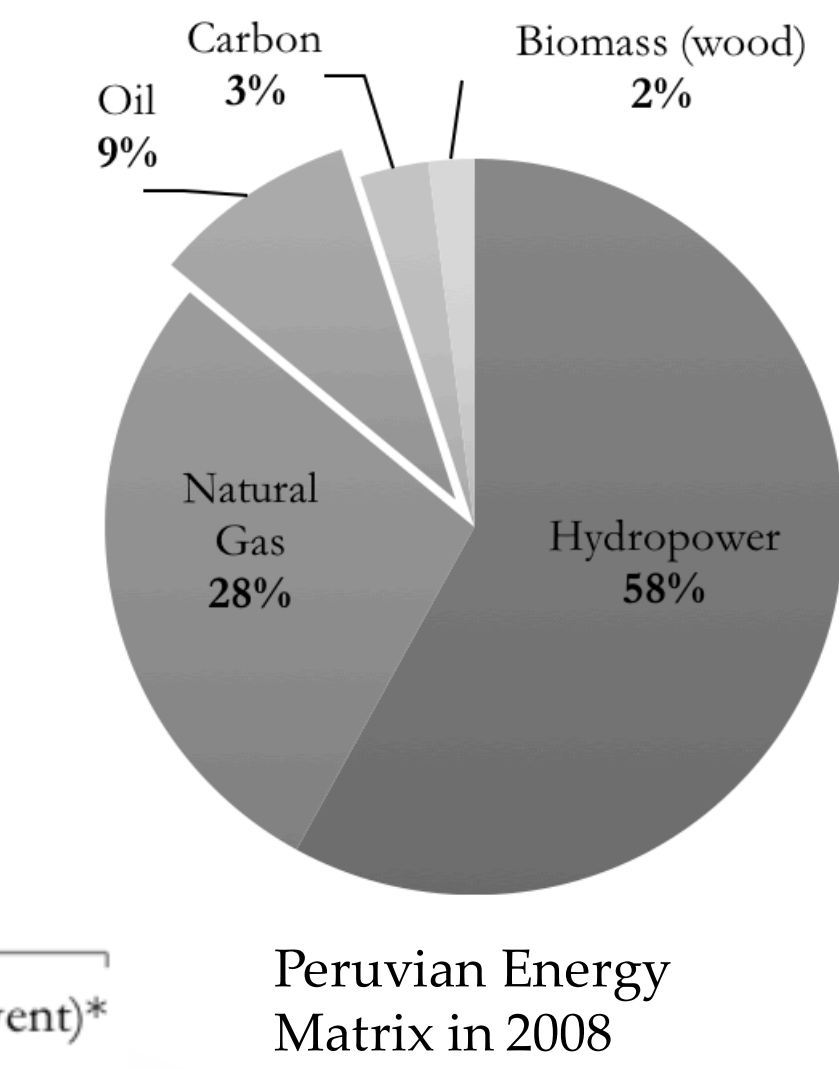
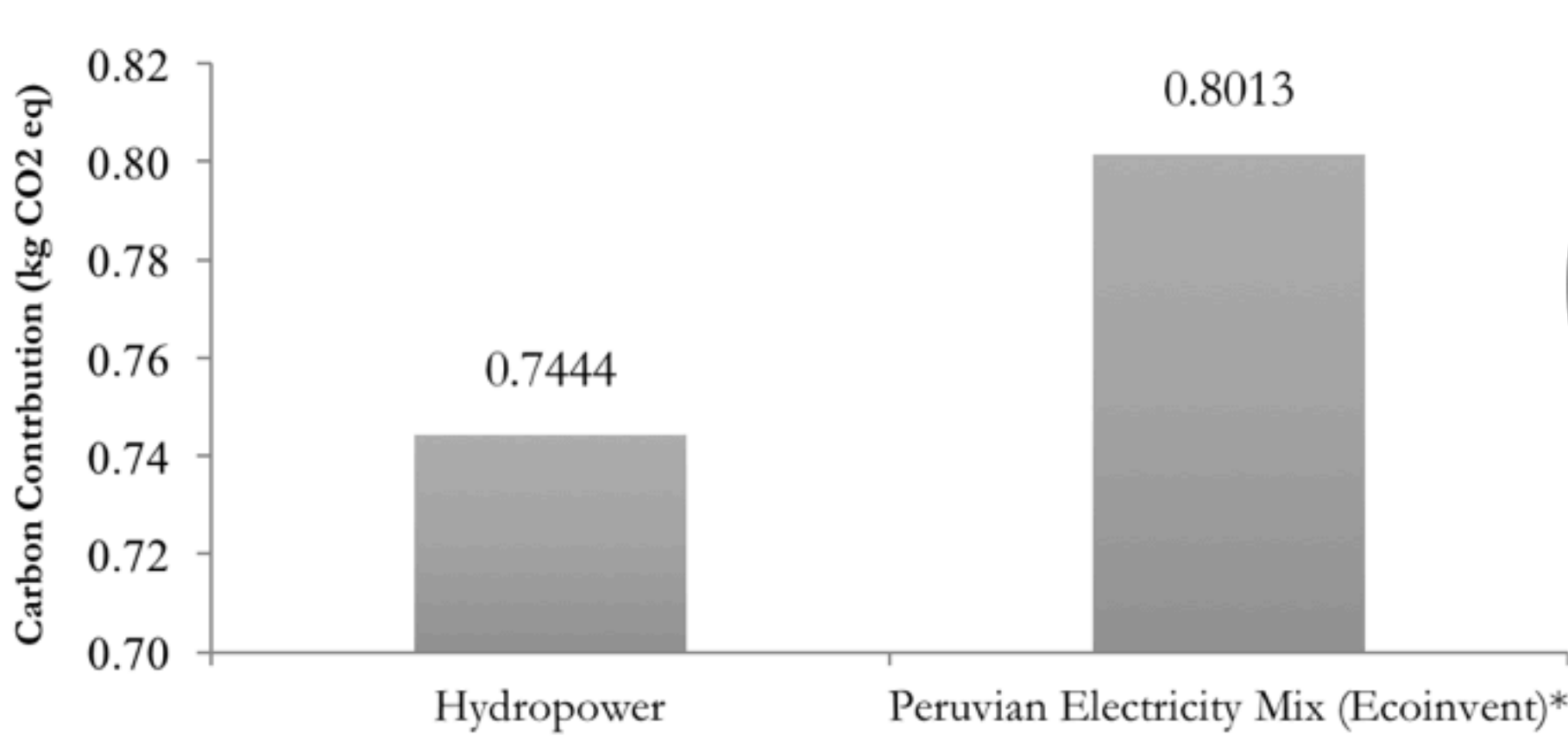
### Results

#### 1. Carbon Footprint of the Coffee Roasting Process

Type of Production	Carbon Contribution (kg CO <sub>2</sub> -eq)
Solar Energy based	0.3178
Local Hydropower Electricity Grid	0.7444

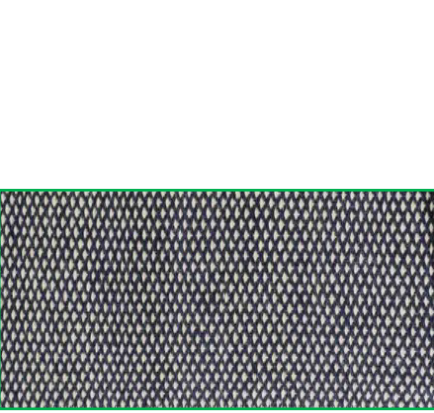
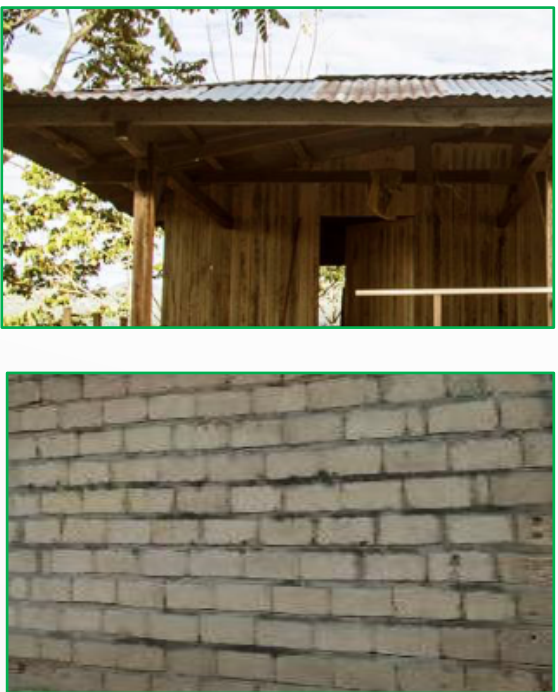


#### 2. What is the impact of the Energy Matrix?



#### 3. What is the impact of the facilities?

Type of Production	Carbon Contribution (kg CO <sub>2</sub> -eq)	Carbon Contribution + Facility (kg CO <sub>2</sub> -eq)
Solar Energy based	0.3178	0.4529
Local Hydropower Electricity Grid	0.7444	0.7857



### Conclusions

- The Carbon Footprint of the solar energy roasting process is 0.318 and of the local electricity grid production is 0.744 kg CO<sub>2</sub>-eq per kg of roasted coffee.
- Difference in greenhouse gases (GHG) emissions of 134%, mainly due to the use of LPG as fuel. This contributes 79% of the carbon contribution in the roasting stage.
- The material based facility can increase the carbon contribution from 5 to 30%. Even though facilities have a considerable impact, these are not linked to roasting technology. Thus, facilities should not be included when comparing roasting technologies.
- The selection of Peruvian Energy Matrix for Electricity Generation does not have a major effect on the results.

### Discussions

- Carbon Footprint helps us to make decisions on how to improve our environmental performance.
- Roasting stage accounts from a negligible value up to 6% of the total carbon contribution in the coffee life cycle (BALAS, 2012; Pilotprojekt Deutschland, 2008; ITC, 2012 and Salomone, R.; 2003).
- Across the coffee roasting process, the highest volumes of greenhouse gases are produced during the roasting stage due to the combustion of fuel for heating purposes. As a result, the main focus of the companies involved should be to improve their environmental performance in this stage.

### References

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### Acknowledgments

